Dart Aerospace Ltd. Wednesday, 10/10/2007 11:04:45 AM Date User: Kim Johnston **Process Sheet Drawing Name** : BUSHING Customer : CU-DAR001 Dart Helicopters Services Job Number : 35096 **Estimate Number** : 10897 : D2618 Part Number P.O. Number S.O. No. : NA : 10/10/2007 D2618 REV B1 This Issue **Drawing Number** : N/A Prsht Rev. Project Number Type : MACHINED PARTS : B1 First Issue **Drawing Revision** : 33991 : N/A Material Previous Run : 10/26/2007 **Due Date** Written By Checked & Approved By : Est Rév!F Re-format 05-11-22 JLM Comment **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: MDELRINR0750 Delrin Round Bar 0.75" 1.0 Comment: Qty.: 0.2709 f(s)/Unit Total: 54.1800 f(s) 105750 Delrin Round Bar .75" black (MDELRINR0500) 2.0 HARDINGE Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr 3.0 QC2 Comment: INSPEC ARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8

Comment: SECOND CHECK PACKAGING 1

PACKAGING RESOURCE

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

302

5.0

Each

Dart Aerospace Ltd

W/O:			WORK ORDER C	CHANGES					
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Date Qty		Approval QC Inspector	
	2				,,,,				
Part No): <u>^</u>	PAR #:	Fault Category:	NCR: Yes	No DQ	A: 4)1	A Date:	10/04	

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification	A	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
	•									
					}					

NOTE: Date & initial all entries

Date:

Wednesday, 10/10/2007 11:04:45 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35096

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE



302

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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Dart Aerospace Ltd

W/O:		WORK ORDER CH	WORK ORDER CHANGES							
DATE STEP		PROCEDURE CHANGE	By Date			Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		· ·								
Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	<u> </u>			

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B				Ammoral			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

DART AEROSPACE LTD)	Work Order:	35096
Description: Bushing		Part Number:	D2618
Inspection Dwg: D2618	Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3.105				
Ø0.500	+0.000/-0.010	,497	/			
Ø0.313	+0.020/-0.000	0.320				
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Measured by: Ru	Audited by:	N.	Prototype Approval:	, N/A
Date: 07/10/22	Date:	A/10/23	Date:	N/A

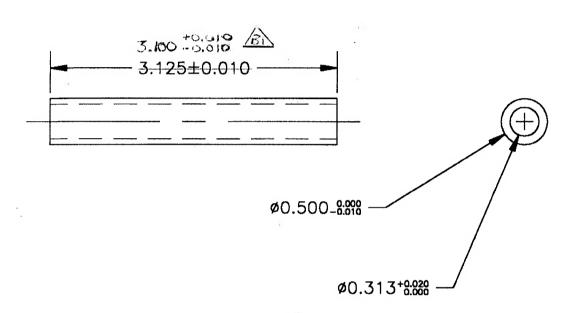
Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	





DESIGN DRAWN BY			DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHEC	(ĘD	APPROVED	DRAWING NO.	REV. B
BU	7	BW	D2618 SHEET	1 OF 1
DATE			TITLE	SCALE
96:1	0:30		BUSHING	1:1
В		97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	Q-16	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED 91/05/13 DS



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WORK ORDER